	Results 2012-2019	Results 2020	Objectives 2021-2022
Material health	<ul> <li>✓ Troldtekt acoustic series in natural and standard colours C2C-certified.</li> <li>✓ Product development based on C2C principles.</li> <li>✓ Goods for resale produced as private label for Troldtekt screened.</li> <li>✓ The wooden strips for Troldtekt® contrast have, as the first goods for resale to be produced as private label for Troldtekt, been given a Material Health Certificate.</li> <li>C2C SILVER status.</li> </ul>		<ul> <li>Optimise paint recipe so that Troldtekt acoustic panels in natural and standard colours can advance to C2C GOLD status.</li> <li>Goods for resale produced as private label for Troldtekt must have a Material Health certificate.</li> </ul>
Material reutilisation	<ul> <li>✓ Production waste sorted into a number of fractions to ensure that resources from production waste are recovered at the highest possible value level.</li> <li>✓ Take-back scheme for collecting cement-bonded wood wool construction and demolition waste tested in the construction industry in Denmark.</li> <li>✓ Scheme using dust from production as a raw material in new cement from Aalborg Portland is established.</li> <li>C2C GOLD status.</li> </ul>		<ul> <li>Identify and establish new solutions for recycling cement-bonded wood wool in the biological cycle.</li> <li>Agreement on crushing of panel waste concluded with external partner with a view to increased recycling in the biological and technical cycles.</li> <li>Develop new products that contain production waste (for example offcuts). In the longer term, develop products based on end-of-life acoustic panels from building industry.</li> <li>Pilot project with seven municipalities is being carried out to pave the way for take-backs from recycling centres for use in technical cycle.</li> </ul>
Renewable energy	<ul> <li>✓ Ørsted climate partner. 100% renewable energy for electricity consumption (wind power) from 2013.</li> <li>✓ New energy-efficient biomass plant run in.</li> <li>✓ 60% of diesel and gas-powered forklifts replaced with electric trucks.</li> <li>✓ Light sources in most of the production facilities replaced with LED.</li> <li>C2C GOLD status.</li> </ul>	<ul> <li>84% of diesel and gas-powered forklifts replaced with electric trucks.</li> <li>97.7% of energy consumed in production comes from renewable sources (wind power and biomass plant).</li> </ul>	<ul> <li>Map possible alternative energy solutions from solar, wind or similar sources.</li> <li>Explore the possibility of using waste heat from drying process.</li> </ul>
Water stewardship	<ul> <li>✓ No untreated wastewater discharge from production.</li> <li>✓ Water-saving schemes established.</li> <li>✓ Separate sewerage system for all factory buildings established. Rainwater is discharged to municipal reservoir.</li> <li>C2C PLATINUM status.</li> </ul>		<ul> <li>Explore the possibility of utilising water vapour from drying process.</li> <li>Map the possibility of establishing an overflow reservoir with vegetation.</li> </ul>
Social fairness	<ul> <li>✓ CSR reporting to UN Global Compact from 2010.</li> <li>✓ CSR reporting follows the GRI G4 structure.</li> <li>✓ C2C principles introduced in the organisation and value chain.</li> <li>C2C GOLD status.</li> </ul>	<ul> <li>Two adult apprentices employed in production.</li> <li>Action plan on noise reduction from the original factory line implemented.</li> </ul>	